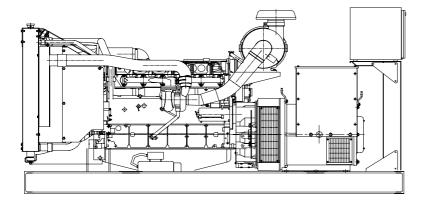
# **CUKUROVA** GENERATOR SYSTEMS

1500 Rpm, 50Hz, 400V

# Volvo TAD733GE diesel engine

# Newage / Stamford UCI274H alternator









# **Standard Generator Features**

- AMF, Automatic mains failure unit
- Heavy duty type, 6 cylinder, water cooled engine
- ♦ 55°C tropical type radiator
- Starter motor
- ♦ Lead acid battery
- Charging alternator
- Battery charge redressor
- Heavy duty, brushless type alternator
- ♦ Base frame with anti-vibration units
- Industrial type silencers
- ♦ Flexible exhaust compensator
- ♦ Block water heater unit
- ♦ Control panel with digital-automatic main control module
- Fan, fan drive, charging alternator drive and all rotating parts
- Radiator matrix covered by metal mesh against the mechanical damages
- Fabricated and welded steel base frame
- Anti-vibration mountings
- Engine and alternator manufacturer test reports
- Factory load, performance and function tests

# **Optional Features**

- Automatic load transfer panel
- ♦ Automatic syncronization and power sharing systems
- ♦ Soundproof canopy
- Container type enclosers
- ♦ Road trailer
- ♦ Job-site trailer
- Protection circuit breaker
- ♦ Air start
- ♦ Remote type radiator
- ♦ Base fuel tank
- External type fuel tank
- ♦ Automatic fuel transfer system
- Residential silencer

Model	Standby		Prime	
	kVA	kW	kVA	kW
CJ220VN	220	176	200	160

# **APPLICATION DATA**

#### **Volvo TAD733GE Engine**

#### Standard Features

The TAD733GE is a powerful, reliable and economical Generating Set Diesel built on the dependable in-line six design.

# Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption. The TAD733GE complies with EU Stage 2 and, TA-Luft exhaust emission regulations.

#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

Model	Standby kW		Prime kW	
Model	Gross	Net	Gross	Net
TAD733GE	201	195	181	175

### Cooling System

Type Tropical, heavy duty type

Ambient temperature, °C 55
Engine+Radiator coolant cap., Liters 38
Jacket coolant flow, Liters / sec 3.0

- ♦Tropical radiator incl intercooler
- ♦Gear driven coolant pump
- ♦Fan hub

# **Engine and Block**

- ◆Piston cooling for low piston temperature and reduce ring temperature
- ◆Drop forged steel connecting rods
- ♦Keystone top compression rings for long service life
- ♦Replaceable valve guides and valve seats
- ◆Three PTO positions at flywheel
- ◆Lift eyelets
- ♦Flywheel housing with connection acc.to SAE2
- ♦Flywheel for flexible coupling and sriction clutch
- ◆Transport brackets

# **Electrical System**

 Alternator
 1x35A/24V,low left

 Starter motor (DC)
 Melco, 24V

 Starter motor power
 5,0kW

# Fuel System

Type of injection system

Fuel injector

Governor type

Six hole fuel injection nozzles

Direct injection

Electronic unit injector

Heinzmann / EDC4

Heinzmann / EDC4

◆Direct injection unit pumps

# **Technical Specifications**

Manufacturer VOLVO
Model TAD733GE

Type 4 cycle, water-cooled, diesel engine

Number of cylinders 6

Cylinder arrangementVertical in-lineDisplacement, Liters7.15Bore X Stroke, mm108 X 130Compression Ratio18.1:1Combustion SystemDirect injection

Aspiration Turbocharged, air-to-air charge cooled Rotation Anti-clockwise viewed on flywheel

Gross engine power, kWb 201
Fan Power, kWm 6
BMEP gross, Mpa 2,3
Exhaust gas temp.(after turbo), °C 530
Exhaust gas flow (after turbo),m³ / min 37,2
Mean piston speed, m / s 6.5

# Fuel Consumption

gram per kWhour %100 Load 219 g/kWh

 %75 Load
 215 g/kWh

 %50 Load
 216 g/kWh

 %25 Load
 228 g/kWh

# Lubricating System

Type Pressurized
Capacity, Liters 34
Lub oil pressure ,kPa 480

- ♦Rotary type lubrication oil pump driven by crankshaft
- ◆Full flow disposable spin-on oil filter, for extra high filtration
- Deep centre oil sump driven by the crankshaft
- Oil filter on top

#### Newage/Stamford UCI274H Alternator

#### Standard Features

#### Winding&Electrical Performance

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralelling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

#### SX460 AVR

With this self-excited system the main stator provides power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling.

The SX440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators. If 3-phase sensing is required with the self-excited system, the SX421 AVR must be used.

#### Terminals&Terminal Box

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, Which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers wiring and gland arrangements. It has removable panels for easy access.

#### Shaft&Keys

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

#### Insulation / Impregnation

The insulation system is class 'H'

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

#### Standards

Newage Stamford industrial generators meet the requirements of **BS EN** 60034 and the relevent section of other international standards such as **BS5000,VDE0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359** Other standards and certifications can be considered on request

#### **Quaility Assurance**

Generators are manufactured using production procedures having a quality assurance level to BS FN ISO 9001

Model	Standby		Prime	
Model	kVA	kW	kVA	kW
UCI274H	220	176	200	160

# **Technical Specifications**

Standby power at rated voltage, kVA

Manufacturer NEWAGE / STAMFORD

Model UCI274H

Type 4-Poles, Rotating Field, Brushless

220

%93.0 Efficiency, % 8.0 Power factor Phase 3 Frequency, Hz 50 Speed, Rpm 1500 Voltage, V 380/415 Excitation Self excited Stator windings 2/3 Pitch factor

Regulation AVR, Automatic Voltage Regulator

Voltage Regulator SX460
Voltage Regulation, % ± 1

R.F.I Suppression BS EN 61000-6-2 & BS EN 61000-6-4

VDE0875G, VDE 0875N

Waveform distortion No Load <1.5% Non distorting balanced

linear load<5.0%

Rotor Dynamic balanced

 Overspeed, Rpm
 2250

 Short circuit current
 < 300%</td>

 TIF
 Less than 50

Insultion class

Construction Single bearing, direct coupled

Coupling Flexible

Stator winding Double layer concentric

Connection WYE
Protection class IP23
Cooling air volume,m³ / sec 0.514

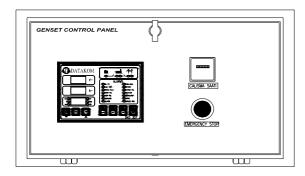
# **Optional Equipment**

- ◆Anti Condensation Heaters
- ♦Air Filters
- ◆Temperature Indication RTD's
- **OWING Protection Thermistors**
- ♦Quadrature Droop kit for Parallel Operation
- ◆SX440 AVR with 1% Regulation and 2 Phase Sensing ◆SX421 AVR with 3 Phase Sensing and improved Regulation 0.5%
- ◆MX341 (PMG) 1% Regulation with 2 Phase Sensing
- ♦MX321 (PMG) with 3 Phase Sensing and improved Regulation 0.5%
- ♦MX321 (PMG) with 3 Phase Sensing and improved Regulation 0.5%

control panel CJ220VN

#### **Control Panel**

# Standard Equipments



- Datakom DKG307 digital automatic control module
- ◆Hourmeter
- ◆Emergency stop button

#### Features

Automatic mains failure with genset control and protection

Remote Start operation capability

Analogue temperature and oil pressure inputs

Genset KW and Power Factor measurement

Engine hours run counter

Periodic maintenance request display

165 programmable parameters

Battery backed-up real time clock

Weekly operation schedule programs

Daily, weekly, monthly exerciser

Event logging with time stamp

Statistical counters

Serial RS-232 data output for telemetry on PC

Free MS-Windows remote monitoring SW

Configurable analogue inputs: 2

Configurable digital inputs: 7

Configurable relay outputs: 2

Output expansion capability

Small dimensions (155x115x48mm)

# **Datakom DKG307 Control Module**

#### Description

The DKG-307 is a comprehensive AMF unit for a single generating set operating in standby mode.

◆In AUTOMATIC position, DKG-307 monitors mains phase voltages and controls the automatic starting, stopping and load transfer of the generating set in case of a mains failure and once the generator is running, it monitors internal protections and external fault inputs. If a fault condition occurs, the unit shuts down the engine automatically and indicates the failure source with the corresponding red led lamp.

⋄The DKG-307 provides a comprehensive set of digitally adjustable timers, threshold levels, input and output configurations and operating sequences. The unauthorized access to program parameters is prevented by the program lock input.All programs may be modified via front panel pushbuttons, and do not require an external unit.

◆The fault conditions are considered in 2 categories as Warnings and Alarms. Measured values have separate programmable limits for warning and alarm conditions.

♦ The service request indicator lamp turns on at the expiration of either engine hours or time limits.

•It is possible to monitor the operation of the system locally or remotely with the WINDOWS based PC utility program.

The unit is designed for front panel mounting. It is fitted into the cut-out with the steel spring removed. Connections are made with 2 part plug and socket connectors.

# **Pushbutton Controls**

STOP / START AUTO, TEST, MANUAL LCD PAGE

#### Input Functions display on LCD

Generator Volts Volts L1-N, L2-N, L3-N
Generator Volts Volts L1-L2, L2-L3, L3-L1

Generator Amps L1, L2, L3

Generator Frequency Hz

 Mains Volts
 Volts L1-N, L2-N, L3-N

 Mains Volts
 Volts L1-L2, L2-L3, L3-L1

Mains Frequency Hz
Engine Speed RPM
Plant Battery Volts Volts
Engine Hours Run Hour

#### **Optional Input Functions**

Engine Oil pressure kPa
Fuel level %
Engine Temperature °C

# Alarm Channels

Under/over generator voltage

Over-curren

Under/over generator frequency

Under/over speed

Charge fail

Emergency stop

Low oil pressure

High engine temperature

Fail to start

Low/high DC battery voltage

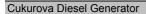
Reverse power

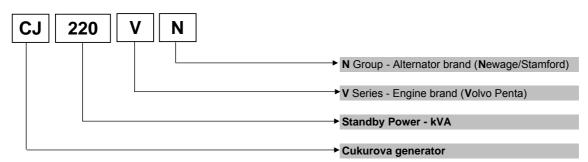
Generator phase rotation error

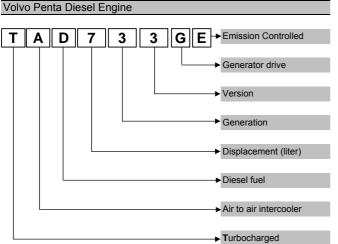
Generator short-circuit protection Loss of speed sensing signal

Mains out of limits

#### **Model Codes and General Information**









### Information **Power Ratings**

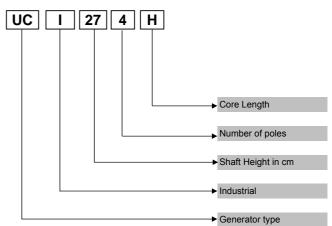
Standby power rating is for the supply of emergency power at variable load for the duration of the non-avalaibality of the mains power supply.No overload capacity is available at this rating. A standby rated engine should be sized for an avarage load factor of 80% based on published standby rating for 500 operating hours per year. Standby ratings should never be applied except in true emergency power failure conditions.

Prime power rating is available for unlimited hours per year with a variable load of which the average engine load factor is 80% of the published power rating, incorporation of a 10% overload for 1 hour in every 12 hours of operation which permitted

Continuous power rating is available for continuous full load operation. No overload is permitted.

Acc. to ISO 3046/1, BS 5514, DIN6271

# Newage / Stamford Alternator



# Electric Formulas

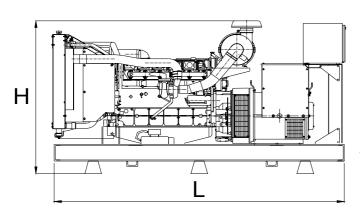
Values	Formula		
kWe	kWm X E		
kWe	(U x I x 1.73 x pf) / 1000	kVA x pf	
kVA	(U x I x 1.73) / 1000	kWe / pf	
I (Amp)	(kWe x 1000) / (U x 1.73 x pf)	(kVA x 1000) / (U x 1.73)	
Frequency	( Rpm x N°Pole) / (2 x 60)		
Rpm	(2 x 60 x Frequency) / N°Pole		

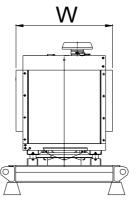
kWm: Mechanical Power : Current (A) kWe: Electrical Power U : Voltage (V) kVA : Power pf : Power factor

: Alternator efficiency Rpm: Revolutions per minute

# **General Dimensions**

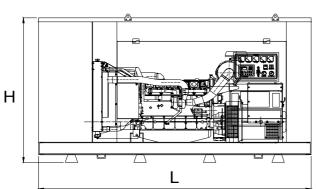
Standard Generator

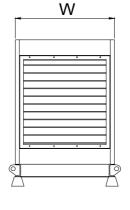




Length, L2,6 mHeigth, H1,5 mWidth, W0,9 mWeight, Total1600 kg

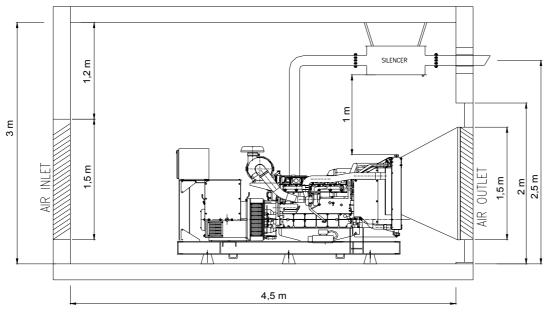
Generator with Soundproof Canopy





Length, L3,3 mHeigth, H2 mWidth, W1,2 mWeight, Total2100 kg

# **Generator Room Layout**



Above drawings dimensions and weights are only for guidence. For installation design of your specific application, necessary certified drawings, at site consultancy service as well as maintenance and installations manuals will be provided by Cukurova without any charge



# CUKUROVA JENERATOR SANAYII TICARET A.S.

Izmir Factory Aegean Free Zone Boss Sokak No:11, Gaziemir Izmir, Turkey

No:11, Gaziemir Izmir, Turkey Tel :+90 232 252 20 26 Fax:+90 232 252 20 27 Istanbul Export Sales Office
Ebulula Mardin Çaddesi
Maya Meridyen İş Merkezi
Kat:4 No: 14 Akatlar
Istanbul, Turkey
Tel: +90 212 352 70 90
Fax: +90 212 352 12 77

E-mail: info@cukurovapower.com

Q (000) (A) T--k-