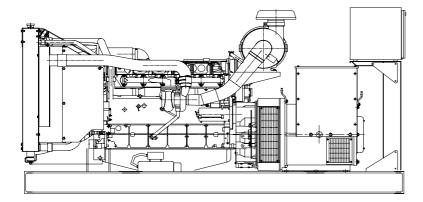
# **CUKUROVA** GENERATOR SYSTEMS

1500 Rpm, 50Hz, 400V

Volvo TAD734GE diesel engine

Leroy Somer LSA 46.2 L6 alternator









## **Standard Generator Features**

- AMF, Automatic mains failure unit
- Heavy duty type, 6 cylinder, water cooled engine
- ♦ 55°C tropical type radiator
- ♦ Starter motor
- ♦ Lead acid battery
- ♦ Charging alternator
- Battery charge redressor
- ♦ Heavy duty, brushless type alternator
- ♦ Base frame with anti-vibration units
- Industrial type silencers
- ♦ Flexible exhaust compensator
- ♦ Block water heater unit
- ♦ Control panel with digital-automatic main control module
- Fan, fan drive, charging alternator drive and all rotating parts
- Radiator matrix covered by metal mesh against the mechanical damages
- ♦ Fabricated and welded steel base frame
- ♦ Anti-vibration mountings
- Engine and alternator manufacturer test reports
- Factory load, performance and function tests

## **Optional Features**

- Automatic load transfer panel
- Automatic syncronization and power sharing systems
- ♦ Soundproof canopy
- Container type enclosers
- ♦ Road trailer
- Job-site trailer
- Protection circuit breaker
- ♦ Air start
- ♦ Remote type radiator
- ♦ Base fuel tank
- External type fuel tank
- ♦ Automatic fuel transfer system
- Residential silencer

	Model	Standby		Prime	
		kVA	kW	kVA	kW
С	J275VL	274	219	246	196

## **APPLICATION DATA**

#### **Volvo TAD734GE Engine**

#### Standard Features

The TAD734GE is a powerful, reliable and economical Generating Set Diesel built on the dependable in-line six design.

#### Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD734GE complies with EU Stage 2 exhaust emission regulations.

#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

Model	Standby kW		Prime kW	
Model	Gross	Net	Gross	Net
TAD734GE	250	238	225	213

### Cooling System

Type Tropical, heavy duty type

Ambient temperature, °C 55
Engine+Radiator coolant cap., Liters 32
Jacket coolant flow, Liters / sec 3.6

Belt driven, maintenance-free coolant pump with high degree of efficiency

◆Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block

## **Engine and Block**

- ◆Piston cooling for low piston temperature and reduce ring temperature
- ◆Drop forged steel connecting rods
- ♦Keystone top compression rings for long service life
- ♦Replaceable valve guides and valve seats
- ♦Three PTO positions at flywheel end
- ◆Lift eyelets
- ♦Flywheel housing with connection acc.to SAE2
- ♦Flywheel for flexplate
- ◆Transport brackets

## **Electrical System**

Alternator 24 Volt, 100Amp
Starter motor (DC) Melco
Starter motor power,kW 5,0

## Fuel System

Type of injection system Direct injection
Fuel injector Electronic unit injector

Governor type EMS II

Six hole fuel injection nozzles

◆Common rail

# **Technical Specifications**

Manufacturer VOLVO

Model TAD734GE

Type 4 cycle, water-cooled, diesel engine

Number of cylinders 6

Cylinder arrangement Vertical in-line
Displacement, Liters 7.15
Bore X Stroke, mm 108 X 130
Compression Ratio 17:1

Combustion System Direct injection

Aspiration Turbocharged, air-to-air charge cooled Rotation Anti-clockwise viewed on flywheel

Gross engine power, kWb 250
Fan Power, kWm 12
BMEP gross, Mpa 2,8
Exhaust gas temp.(after turbo), °C 550
Exhaust gas flow (after turbo),m³ / min 33,4
Mean piston speed, m / s 6.5

## **Fuel Consumption**

grams per kWhour %100 Load 205 g/kWh

 %75 Load
 217 g/kWh

 %50 Load
 235 g/kWh

 %25 Load
 247 g/kWh

## **Lubricating System**

Type Pressurized

Capacity, Liters 29

Lub oil pressure ,kPa 420 - 450

Rotary type lubrication oil pump driven by crankshaft

Full flow disposable spin-on oil filter, for extra high filtration

Deep centre oil sump driven by the crankshaft

Oil filter on top

## Leroy Somer LSA 46.2 L6 Alternator

Standard Features

#### Top of the Range Electrical Performance

Class H insulation

Standard 12-wire re-connectable winding, 2/3 pitch

High efficiency and motor starting capacity

R 791 interference suppression conforming to standard EN 55011 group 1 class B standard for Europen zone (CE marking)

#### **Protection System Suited to the Environment**

The LSA 46.2 is IP21

#### Reinforced Mechanical Structure Using Finite Element Modelling

Compact and rigid assembly to better withstand generator-set vibrations

Steel frame

Cast iron flanges and shields

Twin-bearing and single bearing versions designed to be suitable for engines

on the market

Half-key balancing

Greased for life bearings (regreasable bearings optional)

#### **Accessible Terminal Box Proportioned for Optional Equipment**

Easy access to the voltage regulator and to the connections

Possible clusion of accessories for paralelling, protection and measurement

8 way terminal block for reconnecting voltage reconnection

#### **Compliant with International Standards**

The LSA 46.2 alternator conforms to the main international standards and regulations:

#### IEC 60034, NEMA MG 1.22, ISO 8528, CSA, CSA/UL

It can be integrated into a CE marked generator set

The LSA 46.2 is designed, manufactured and marketed in an ISO 9001  $\,$ 

environment

Model	Standby		Prime	
Model	kVA	kW	kVA	kW
LSA 46.2 L6	275	220	250	200

## **Technical Specifications**

Manufacturer LEROY SOMER Model LSA 46.2 L6

Type 4-Poles, Rotating Field, Brushless

 Standby power at rated voltage, kVA
 275

 Efficiency, %
 92

 Power factor
 0.8

 Phase
 3

 Frequency, Hz
 50

 Speed, Rpm
 1500

 Voltage, V
 400

Excitation AREP or PMG
Stator windings 2/3 Pitch factor

Regulation AVR, Automatic Voltage Regulator

Voltage Regulator R 448
Voltage Regulation, % ± 0.5

Total HarmonicTGH / THC at no load<1.5% - on load<2%

 Waveform: NEMA = TIF
 < 50</td>

 Waveform: I.E.C = THF,
 < 2%</td>

 Insultion class
 H

 Overspeed, Rpm
 2250

Construction Single bearing, direct coupled

Coupling Flexible
Amortisseur Windings Full
Connection WYE

Rotor Dynamic balanced

Protection class IP21 Air flow, m³ / min 0,43

# **Optional Equipment**

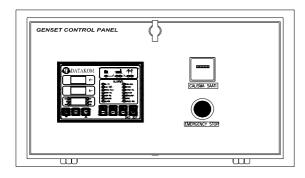
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- ♦Filters on air inlet and air outlet (IP44)
- Windign protection for clean environmetris with relative humidity greater than 95%
- Space heaters
- ♦Thermal protection for winding
- ◆Digital voltage regulator
- ◆PMG system

control panel CJ275VL

#### **Control Panel**

## Standard Equipments



- Datakom DKG307 digital automatic control module
- ◆Hourmeter
- Emergency stop button

#### Features

Automatic mains failure with genset control and protection

Remote Start operation capability

Analogue temperature and oil pressure inputs

Genset KW and Power Factor measurement

Engine hours run counter

Periodic maintenance request display

165 programmable parameters

Battery backed-up real time clock

Weekly operation schedule programs

Daily, weekly, monthly exerciser

Event logging with time stamp

Statistical counters

Serial RS-232 data output for telemetry on PC

Free MS-Windows remote monitoring SW

Configurable analogue inputs: 2

Configurable digital inputs: 7

Configurable relay outputs: 2
Output expansion capability

Small dimensions (155x115x48mm)

## **Datakom DKG307 Control Module**

#### Description

The DKG-307 is a comprehensive AMF unit for a single generating set operating in standby mode.

◆In AUTOMATIC position, DKG-307 monitors mains phase voltages and controls the automatic starting, stopping and load transfer of the generating set in case of a mains failure and once the generator is running, it monitors internal protections and external fault inputs. If a fault condition occurs, the unit shuts down the engine automatically and indicates the failure source with the corresponding red led lamp.

⋄The DKG-307 provides a comprehensive set of digitally adjustable timers, threshold levels, input and output configurations and operating sequences. The unauthorized access to program parameters is prevented by the program lock input.All programs may be modified via front panel pushbuttons, and do not require an external unit.

◆The fault conditions are considered in 2 categories as Warnings and Alarms. Measured values have separate programmable limits for warning and alarm conditions.

♦ The service request indicator lamp turns on at the expiration of either engine hours or time limits.

•It is possible to monitor the operation of the system locally or remotely with the WINDOWS based PC utility program.

The unit is designed for front panel mounting. It is fitted into the cut-out with the steel spring removed. Connections are made with 2 part plug and socket connectors.

## **Pushbutton Controls**

STOP / START AUTO, TEST, MANUAL LCD PAGE

#### Input Functions display on LCD

Generator Volts Volts L1-N, L2-N, L3-N
Generator Volts Volts L1-L2, L2-L3, L3-L1

Generator Amps L1, L2, L3

Generator Frequency Hz

 Mains Volts
 Volts L1-N, L2-N, L3-N

 Mains Volts
 Volts L1-L2, L2-L3, L3-L1

Mains Frequency Hz
Engine Speed RPM
Plant Battery Volts Volts
Engine Hours Run Hour

#### **Optional Input Functions**

Engine Oil pressure kPa
Fuel level %
Engine Temperature °C

# Alarm Channels

Under/over generator voltage

Over-curren

Under/over generator frequency

Under/over speed

Charge fail

Emergency stop

Low oil pressure

High engine temperature

Fail to start

Low/high DC battery voltage

Reverse power

Generator phase rotation error

Generator short-circuit protection

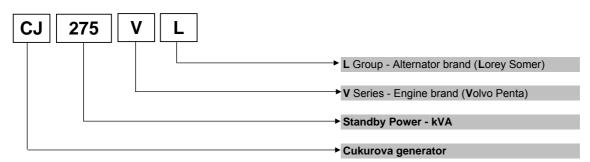
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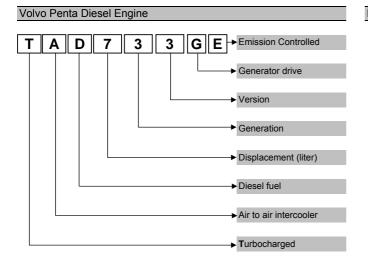
Loss of speed sensing signal

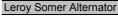
Mains out of limits

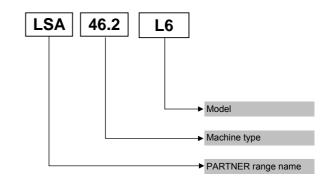
#### **Model Codes and General Information**

Cukurova Diesel Generator









#### Information

**Power Ratings** 

Standby power rating is for the supply of emergency power at variable load for the duration of the non-avalaibality of the mains power supply.No overload capacity is available at this rating.A standby rated engine should be sized for an avarage load factor of 80% based on published standby rating for 500 operating hours per year.Standby ratings should never be applied except in true emergency power failure conditions.

**Prime power rating** is available for unlimited hours per year with a variable load of which the average engine load factor is 80% of the published power rating, incorporation of a 10% overload for 1 hour in every 12 hours of operation which permitted

**Continuous power rating** is available for continuous full load operation. No overload is permitted.

Acc. to ISO 3046/1, BS 5514, DIN6271

## Electric Formulas

Values	Formula		
kWe	kWm X E		
kWe	(U x I x 1.73 x pf) / 1000	kVA x pf	
kVA	(U x I x 1.73) / 1000	kWe / pf	
I (Amp)	(kWe x 1000) / (U x 1.73 x pf)	(kVA x 1000) / (U x 1.73)	
Frequency	( Rpm x N°Pole) / (2 x 60)		
Rpm	(2 x 60 x Frequency) / N°Pole		

 kWm: Mechanical Power
 I : Current (A)

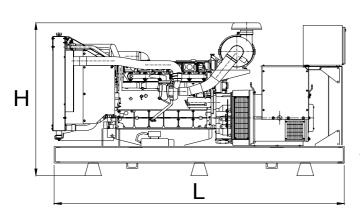
 kWe: Electrical Power
 U : Voltage (V)

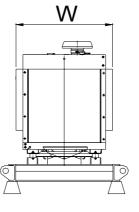
 pf : Power factor
 kVA : Power

E : Alternator efficiency Rpm: Revolutions per minute

## **General Dimensions**

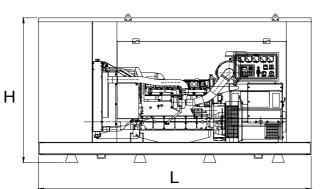
Standard Generator

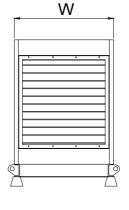




Length, L2,6 mHeigth, H1,5 mWidth, W0,9 mWeight, Total1600 kg

Generator with Soundproof Canopy





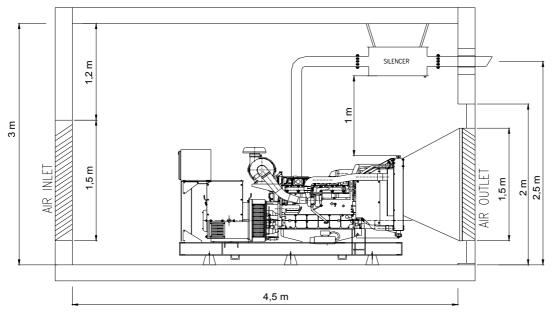
Length, L 3,3 m

Heigth, H 2 m

Width, W 1,2 m

Weight, Total 2100 kg

# **Generator Room Layout**



Above drawings dimensions and weights are only for guidence. For installation design of your specific application, necessary certified drawings, at site consultancy service as well as maintenance and installations manuals will be provided by Cukurova without any charge



## CUKUROVA JENERATOR SANAYII TICARET A.S.

Izmir Factory
Aegean Free Zone
Boss Sokak
No:11, Gaziemir
Izmir Turkey

No:11, Gaziemir Izmir, Turkey Tel: +90 232 252 20 26 Fax: +90 232 252 20 27 Istanbul Export Sales Office
Ebulula Mardin Çaddesi
Maya Meridyen İş Merkezi
Kat:4 No: 14 Akatlar
Istanbul, Turkey
Tel: +90 212 352 70 90
Fax: +90 212 352 12 77

E-mail: info@cukurovapower.com